



PHYSICAL SPECIFICATIONS (mm)	CORE BUILD (a)	WINDOW WIDTH (b)	WINDOW LENGTH (c)	CORE HEIGHT (d)	CORE WIDTH (e)	CORE LENGTH (f)	WEIGHT OF CORE# (g)
	22.0	35.0	85.0	50.0	79.0	129.0	2,167
TOLERANCES (mm)	±1.0	MIN.	MIN.	±1.0	+1.0 / -0.5	+4.0 / -0.0	NOM.

WEIGHT INCLUDES 2% (NOM.) EPOXY WEIGHT.

CALCULATED SPECS	STACK FACTOR	MEAN MAGNETIC PATH LENGTH	NET CROSS SECTIONAL AREA	WINDOW AREA	AREA PRODUCT
	%	(lm) cm	(Ac)	(Wa) cm ²	(Ap) cm ⁴
	82%	32.8	9.0	29.8	268.3
TOLERANCES	±2%	NOM.	NOM.	NOM.	NOM.

TEST SPECIFICATIONS	CORE LOSS @ 16kHz, 0.037T		
	≤ 1.38 W / Kg		
TOLERANCES	Max.		

- * All measurements are done at Room Temperature (22°C to 28°C).
- * Continuous Operating Temperature: 150°C (Max.)

- . Customer to mark the dimensions/characteristics that are critical to fit/form and function on the drawing.
- 2. Number of components to be submitted for pilot production lot=
- 3. Unless otherwise specified, standard packaging used by hitachi metglas will be provided.
- All production records and data pertaining to this product will be retained for a period of 1 year from the date of shipment.
 For Product Safety communication refer EG/FM/0039

GENERAL INSTRUCTIONS:

- a). Bare core, kept in open, is rust prone.
- b). Core with minor rust can be used after cleaning with suitable rust preventive chemical.

DATE

26/07/04

25/09/06

16/05/08

29/05/15

27/11/17

APPR.

RK

RK

RG

RG

RG

c). Core to be shelf stored in proper packaging like VCI (Volatile Corrosion Inhibitor) paper cover. d). Core recommended to be used in application after suitable varnishing / coating / potting / covering etc.

SIGNATURE: DATE: NAME: COMPANY NAME:

NO. OF

CUSTOMER APPROVAL

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DISCLAIMER: The manufacturer ensures outer dimensions & weight of each individual core conforms to specifications. However, core profile & inner window dimensions are indicative & minimum dimensions are ensured. REVISION TOLERANCES UNLESS OTHERWISE SPECIFIED BY SA ADDED NOTE#3. (AS PER PCN002). PRODUCT & DRAWING FORMAT REVISED. (AS PER PCN004) RG PRODUCT TOLERANCE & DRAWING FORMAT REVISED.(REFER PCN005) AS PRODUCT DRAWING FORMAT REVISED. RNS PRODUCT DRAWING FORMAT REVISED. MR

DIMENSIONS mm SCALE N.T.S ₩4 PROJECTION

PRODUCT DRAWING - AMCC320 PRIME RAW MATERIAL

SHEET METGLAS[®]ALLOY 2605SA1

AMCC320 07 1 OF 1 DATE

DRAWING

REV.

DRAWN DATE CHECKED DATE APPROVED Materials Mag!c Hitachi Metals 07/12/01 07/12/01 RH,RM,ST 07/19/01

FM NO.: EG/FM/0011. Rev. No.: 8. Date: 26.10.2017

REFERENCE PROJECT DRG. NO:-

REV .:-